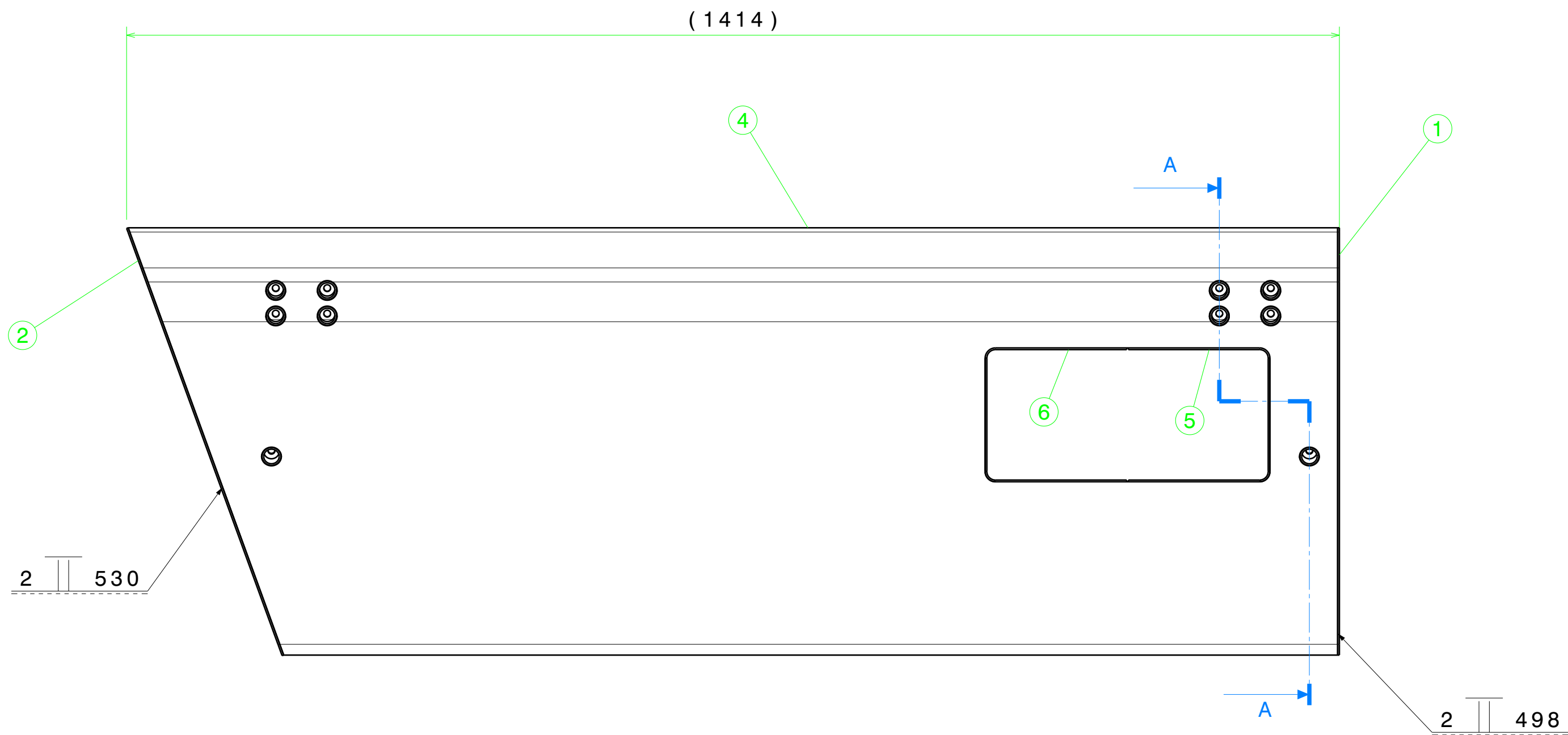
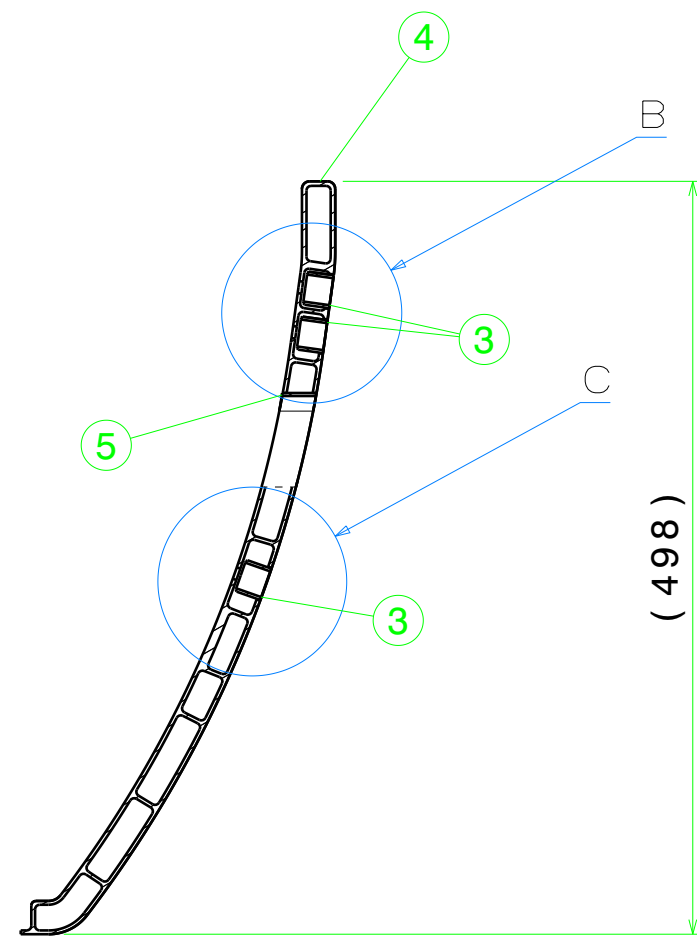


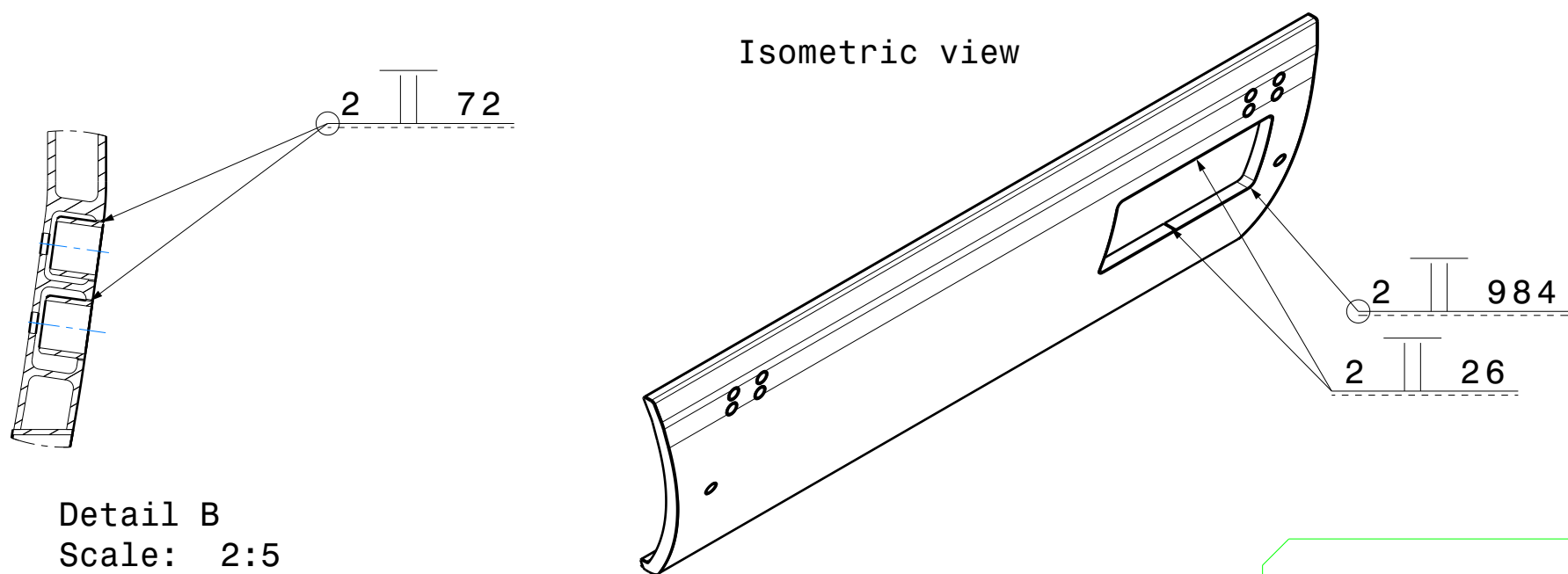
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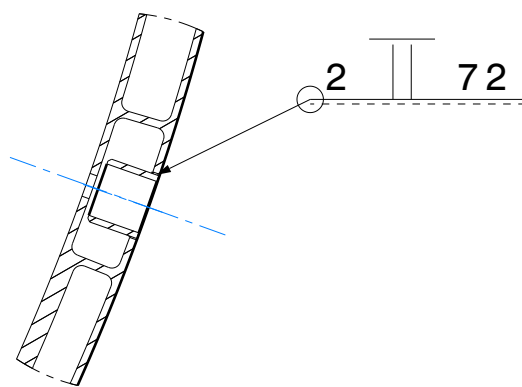
Section view A-A
Typical



Isometric view



Detail B
Scale: 2:5



Detail C
Scale: 2:5

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

CP C3

Painting in accordance with TD-GZ.10.0055

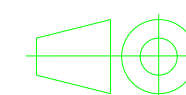
-Protect from painting all threaded holes and machined surfaces marked with

-Protect only with primer all surfaces marked with

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	01	From Glue to Welding Assembly, Eliminated Items 07	15/01/2024	A.Türkmen	
Paint/Color	-	Modf. No	Modification Description	Date	Sign

7	-	-	-	-	-	-
6	Bending_Sheet	1	GZ10.21.12.16003	AW 5754 H22	-	0,059 kg
5	Bending_Sheet	1	GZ10.21.12.16002	AW 5754 H22	-	0,059 kg
4	Outer_Lower_Panel	1	GZ11.21.12.26001	AW 6063 T66	-	11,78 kg
3	Tube	10	GZ10.21.12.11010	AW 5052 H112	-	0,006 kg
2	Plate	1	GZ10.21.12.11003	AW 5754 H22	-	0,069 kg
1	Plate	1	GZ10.21.12.11002	AW 5754 H22	-	0,065 kg
						12,2

No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input checked="" type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
	Approved	L.Giovinazzo	13/02/2023	Scale	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>



Welded_Assembly

TURASAS

Turkish Railway Vehicles Industry Inc.

GZ11.21.12.26000

Date: 13/02/2023

Sheet : 1/1

Size:A2

Rev: 01